



PRODUCT DATA SHEET

PROD. #1227 – TINNERS RED

EXCEL METAL MAINTENANCE COATING

WATERBORNE GLOSS ENAMEL



PRODUCT DESCRIPTION

EXCEL Metal Maintenance Coating Waterborne Gloss Enamel is a professional quality acrylic "DTM" maintenance coating, specially formulated using state-of-the-art hybrid acrylic polymer resins to provide superior performance qualities. Easy to apply, it dries to a hard, tile-like gloss finish that provides excellent durability, superior chemical and solvent resistance, and is rust inhibitive. It resists moisture, flash rusting, salt spray, chipping, staining, is also mildew resistant, and VOC compliant. Its offers excellent product versatility as it may be used on a variety of interior and exterior surfaces.

PRODUCT FEATURES	PRODUCT USES	PERFORMANCE QUALITIES	VOC COMPLIANCE																														
<ul style="list-style-type: none"> 100% Acrylic Formula Tile-Like Gloss Finish Excellent Durability Excellent Coverage Moisture Resistant Mildew Resistant Rust Inhibitive Excellent Product Versatility Easy To Apply 	<p><i>Suitable for the following properly prepared surfaces:</i></p> <p>INTERIOR / EXTERIOR</p> <table> <tr> <td>Aluminum</td> <td>Metal Piping</td> </tr> <tr> <td>Galvanized Metal</td> <td>Equipment</td> </tr> <tr> <td>Metal Doors & Trim</td> <td>Storage Tanks</td> </tr> <tr> <td>Metal Roofs & Siding</td> <td>Drywall</td> </tr> <tr> <td>Ferrous Metal</td> <td>Wood</td> </tr> <tr> <td>Non-Ferrous Metal</td> <td>Masonry</td> </tr> </table> <p>Great For Both Interior & Exterior Use!</p>	Aluminum	Metal Piping	Galvanized Metal	Equipment	Metal Doors & Trim	Storage Tanks	Metal Roofs & Siding	Drywall	Ferrous Metal	Wood	Non-Ferrous Metal	Masonry	<p>Product Quality: Light Industrial</p> <p>Product Use: Interior / Exterior</p> <p>Application: Brush, Roller Cover, Airless Spray</p> <p>Product System: Water-Based</p> <p>Finish: Gloss</p>	<table> <tr> <td>AIM</td> <td>Yes</td> </tr> <tr> <td>OTC</td> <td>Yes</td> </tr> <tr> <td>CARB</td> <td>Yes</td> </tr> <tr> <td>SCAQMD</td> <td>No</td> </tr> <tr> <td>MPI #</td> <td>No</td> </tr> <tr> <td>LEED® 09CI</td> <td>N/A</td> </tr> <tr> <td>LEED® 09NC</td> <td>N/A</td> </tr> <tr> <td>LEED® 09CS</td> <td>N/A</td> </tr> <tr> <td>LEED® H</td> <td>N/A</td> </tr> </table>	AIM	Yes	OTC	Yes	CARB	Yes	SCAQMD	No	MPI #	No	LEED® 09CI	N/A	LEED® 09NC	N/A	LEED® 09CS	N/A	LEED® H	N/A
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SURFACE PREPARATION

General: The entire surface area to be painted should be clean, dry, sound free from dirt, grease, oils, waxes, mildew, existing paint, loose rust, mill scale, rust deposits and any other surface contaminants that may adversely affect the performance of this coating, and in accordance with the Steel Structures Painting Council's specifications pertaining to the proper surface preparation of metal surfaces.

- Thoroughly clean the entire surface area according to SSPC-SP 1 – Solvent Cleaning specifications.
- Completely remove any loose or peeling paint, as well as any loose rust, mill scale and rust deposits by hand scraping, sanding, and wire brushing according to SSPC-SP 2 – Hand Tool Cleaning specifications, or by power tool cleaning methods, such as electric sanders or grinders according to SSPC-SP 3 – Power Tool Cleaning specifications.
- Sand all rough paint edges smooth to adjacent surface area. Sand all glossy surfaces effectively to dull existing finish.
- Previously painted surfaces, whereby the existing paint show signs of serious deterioration should be completely removed in accordance with SSPC-SP 6 – Commercial Blast Cleaning, or SSPC-SP 10 – Near White Blast Cleaning specifications.
- Repair/replace any damaged, delaminated and surface imperfections with the proper patching compounds or building materials.

Mildew - Surface areas affected by mildew should be treated with a commercial mildew removal and/or wash product carefully following manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

- WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how you can protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-Lead, or log onto www.epa.gov/lead.

PRODUCT ANALYSIS DATA

PIGMENT: 5.68%

VEHICLE: 94.32%

MORE DETAILED PRODUCT ANALYSIS DATA IS AVAILABLE UPON REQUEST.

TECHNICAL DATA

- COLORS:** Tinner's Red
- TINTING:** Not Recommended
- VEHICLE TYPE:** 100% Acrylic
- VISCOSITY:** 105 KU ± 3
- GLOSS @ 60°:** Gloss / 73 units ± 2
- FLASH POINT:** N/A
- VOC:** Not to Exceed 250 g/l – 2.10 lb/gal (Meets AIM, OTC, & CARB Standards)
- SOLIDS:** By Volume: 37.34% ± 2%
By Weight: 40.87% ± 2%
- COVERAGE:** 300 – 400 Sq. Ft. / Gal. (Depending on Application & Surface Porosity.)
- MIL FILM:** Estimated @ 350 Sq. Ft. / Gal.
Wet: 4.6 mils **Dry:** 1.7 mils
- DRY TIME:** (@ 70° F & 50% Relative Humidity)
To Touch: 45 Min. – 1 Hour
Recoat: 4 – 6 Hours, or after overnight dry.
Full Cure: 24 – 48 Hours, depending on conditions.
- CLEAN UP:** Warm Soapy Water
- THINNING:** Clean Water

RECOMMENDED PRIMER COATINGS

Although formulated to be self-priming on properly prepared painted surfaces in good condition, the following Richard's products are recommended primer coatings for this finish coating material. However, recommended Richard's primer coatings are not limited to the products listed below;

- **New Non-Ferrous, Aluminum & Galvanized Metal:**
 - 1017, Rust Shield Zinc Chromate Metal Primer
 - 1215/1220, Rust Shield II 100% Acrylic DTM Gray/White Metal Primers
- **New Ferrous Metal:**
 - 1015, Rust Shield Red Oxide Metal Primer
 - 1018, Rust Shield Rust Inhibitive Metal Primer
 - 1120, Industrial Coatings Universal Primer
- **New Wood & Drywall:**
 - 7-11, PPS Latex Primer/Sealer Enamel Undercoater
 - 7-22, PPS Universal Alkyd Primer/Sealer Undercoater
 - 26, Holzout II 100% Acrylic Primer/Sealer Stain Killer
- **Previously Painted Surfaces:**
 - Self-Priming
 - 1791-C, Rich Flex 100% Acrylic Clear Multi-Surface Conditioner

APPLICATION EQUIPMENT

- **Brush Application:** Apply using a quality nylon, polyester, or combination nylon/polyester bristle brush.
- **Roller Application:** Apply using a ¾" - 1¼" nap synthetic or lamb's wool roller cover, depending on the texture and surface porosity.
- **Spray Application:**
 - **Pump:** Gas or Electric Airless Sprayer
 - **Pressure:** Minimum 1500 – 2000 PSI
 - **Tip:** 0.015 – 0.017 Reversible
 - **Hose:** ¼ inch (6.3 mm) - ⅜ inch (10 mm)

PACKAGING & WEIGHT PER GALLON

- **Packaging:**

Quarts – N/A	Gallons – 4/case
2 Gallons – N/A	5 Gallons - Each
- **Weight per Gallon:** 9.08 lbs.

CLEAN UP & THINNING INSTRUCTIONS

Clean Up: Clean up any minor spills and splatters immediately with warm soapy water, as well as all painting tools and airless equipment. More serious spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.

Thinning: Stir thoroughly and apply as it comes from the container. Thinning is not necessary. However, if thinning is required, you may add clean water up to ½ pint per gallon.

WARRANTY & LIMITATIONS

The technical information contained herein is accurate to the best of our knowledge. All warranties are excluded, whether expressed or implied, by operation of law or otherwise, including all implied warranties of merchantability or fitness for a particular purpose. Seller shall not be liable, directly or indirectly, under any circumstances for consequential, incidental, special or any other type of damages arising or resulting for any reason under the sale, handling, or use of goods sold. Seller's liability hereunder, and buyer's exclusive remedy hereunder, for negligence or any other reason, is expressly limited to reimbursement of the purchase price of the materials sold after proof of purchase is provided to the seller. Notice of any alleged failure or defect in the material must be given to the seller in writing by certified U.S. mail within 15 days of noticing the problem. Failure to give the required notice within the time provided constitutes a waiver of any claim. The Manufacturer is not responsible for any misrepresentation made by the Dealer.

REV 09-14

PRODUCT APPLICATION – General

EXCEL Metal Maintenance Coating Waterborne Gloss Enamel may be easily applied with a quality brush, roller cover, or airless spray equipment as follows;

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- For best results, it is recommended to apply two (2) finish coats.
- To assure color uniformity always intermix multiple containers of custom tinted and stock colors. Apply a small test sample to verify color.
- During application, always paint to a natural break in the surface, such as a corner or edge.
- When applying by brush, apply a smooth and generous coat on smaller surface areas, such as cutting-in larger surfaces and painting trim.
- When applying by roller cover, apply an even and generous coat in a "W" or crisscross motion, avoiding any excessive respreading or reworking.
- When applying by airless spray equipment use a unit with a minimum of 2000 psi of pressure, with a 0.015– 0.017 fluid spray tip.
- During spray application, it is recommended to back-roll the surface area to ensure proper adhesion, and an even coat application.
- Maintain a wet edge during application by brushing, rolling or spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F.
- Avoid exterior paint application when weather conditions are threatening, and late in the day when there is a threat of moisture condensing on wet paint.

PRODUCT LIMITATIONS

- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for use on below grade substrates.

PRECAUTIONARY & SAFETY INFORMATION

CAUTIONS: Avoid prolonged contact with skin, and breathing of dust, vapors and/or spray mists. Causes eye irritation. **USE WITH ADEQUATE VENTILATION!** Ensure fresh air entry during application and drying. If you experience eye water, headache or dizziness, or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriately fitted respirator, (NIOSH approved), during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Use chemical safety glasses, goggles or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes and get medical attention immediately. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately.

KEEP OUT OF REACH OF CHILDREN!